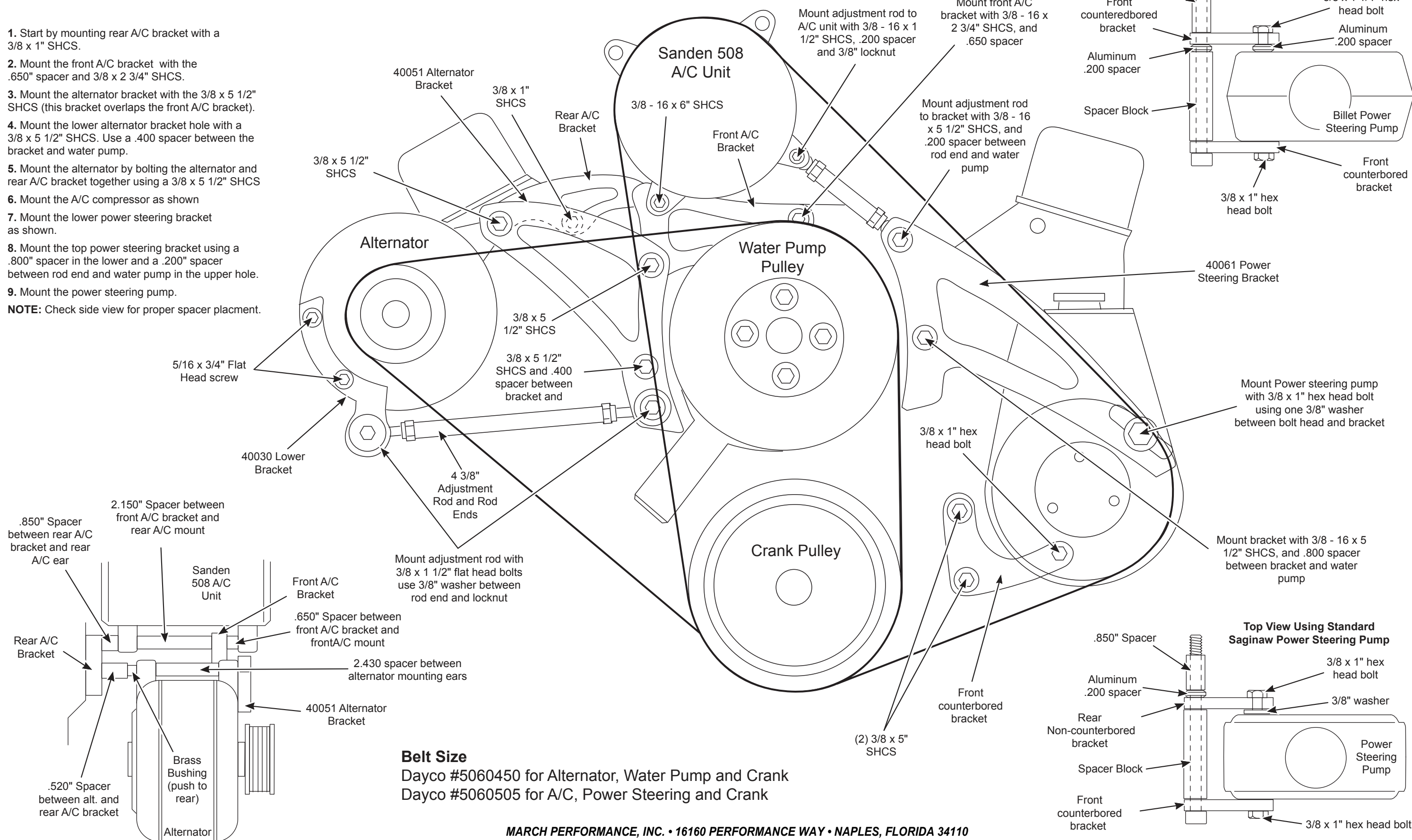




Chrysler Small Block Dual Serpentine Kit #40415 and #40420

Revised 7-1-06

1. Start by mounting rear A/C bracket with a 3/8 x 1" SHCS.
 2. Mount the front A/C bracket with the .650" spacer and 3/8 x 2 3/4" SHCS.
 3. Mount the alternator bracket with the 3/8 x 5 1/2" SHCS (this bracket overlaps the front A/C bracket).
 4. Mount the lower alternator bracket hole with a 3/8 x 5 1/2" SHCS. Use a .400 spacer between the bracket and water pump.
 5. Mount the alternator by bolting the alternator and rear A/C bracket together using a 3/8 x 5 1/2" SHCS
 6. Mount the A/C compressor as shown
 7. Mount the lower power steering bracket as shown.
 8. Mount the top power steering bracket using a .800" spacer in the lower and a .200" spacer between rod end and water pump in the upper hole.
 9. Mount the power steering pump.
- NOTE:** Check side view for proper spacer placement.



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