



#21105

Revised 11-13-07

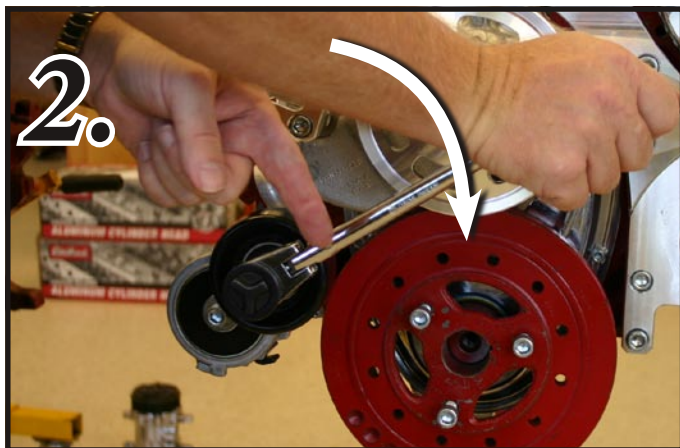
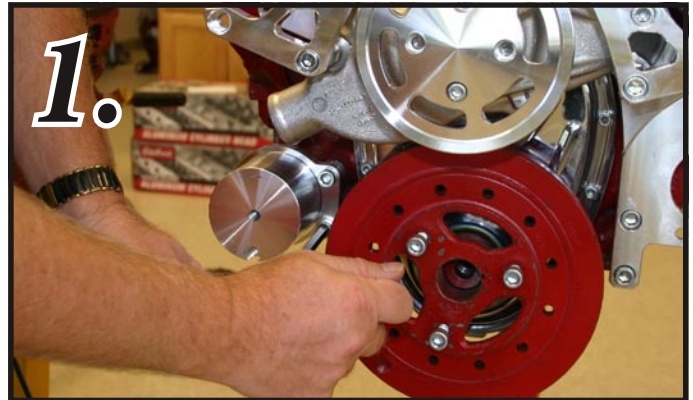
Optional Spring Loaded Tensioner Kit for Style Track Kits #21100, #21150

Parts Include:

- 1- (21105) Tensioner Base
- 1- (P750) OEM style Spring Loaded Tensioner.
- 1- (780) Tensioner Base Cover

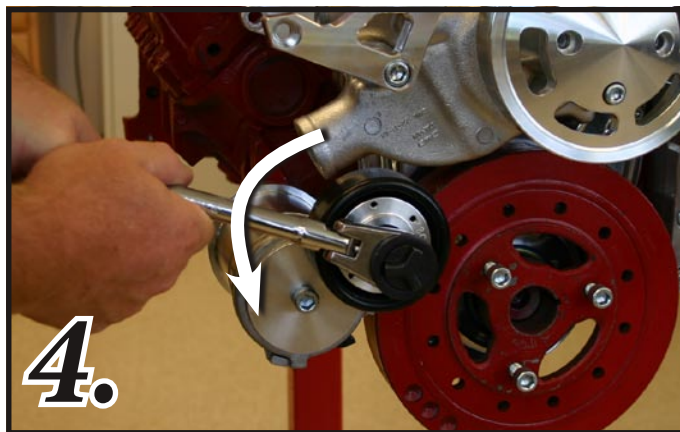
- 1- (780-A) Tensioner Pulley Cover Retainer
- 1- (307-A) Tensioner Pulley Cover
- 3- $\frac{9}{32}$ " x $\frac{3}{8}$ " socket head cap screws Pulley Cover Bolts
- 2- (S250) $\frac{3}{8}$ "-16 x 1" socket head cap screw

Apply Loc-Tite to the threads of two (S248) $\frac{3}{8}$ "-16 x 1" socket head cap screw and mount tensioner base to block. **Fig-1**



To aid in removing tensioner pulley temporarily mount tensioner (P750) to base with (21105) use one (S262) $\frac{3}{8}$ "-16 x 2 $\frac{1}{2}$ " socket head cap screw thru center. Remove pulley using a 15mm wrench, **Fig-2** (note; bolt is a left handed thread, turn clockwise to remove). Discard washer.

Remove (S268) $\frac{3}{8}$ "-16 x 2 $\frac{1}{2}$ " socket head cap screw, apply Loc-Tite to the threads of this bolt. Place Tensioner Cover Plate (781) on tensioner body, you can now permanently secure tensioner with cover plate to tensioner base. **Fig-3**



Reinstall tensioner pulley and place Nose Cover Retainer (780) on tensioner pulley, replace bolt and tighten (counter clockwise). **Fig-4**. Install the tensioner pulley cover using the three $\frac{9}{32}$ " x $\frac{3}{8}$ " socket head cap screws

Push the Alternator and A/C inward to their fullest position and Install a 62" belt for power steering or a 59" belt for non power steering. Slip the belt over the crank pulley last. (See **Instruction #16**) Install (S553) 8mm x 1.25 x 35 mm bolt into (MM100) bushings, install, 1 each into Alternator, and A/C units, secured in their center most position. and tighten. (See **Instruction #17**)

Put the 15mm wrench on the tensioner pulley nut and turn counter clock wise to disengage spring tension. Slip belt over tensioner pulley and release tensioner pulley.